

## Distinctive Characteristics

.244" (6.2mm) square body allows compact mounting.

Heat resistant resin body meets lead-free solder processing requirements and UL flammability rating of 94V-0.

Stick-tube packaging allows rapid automated placement of devices.

Gold plated contacts available for very low voltage/current applications offer advantages of little or no oxidization or sulfurization and stable contact resistance.

Crimped terminals provide a spring type action which ensures secure mounting and prevents dislodging during automated soldering.



Insert molded terminals lock out flux, solvents, and other contaminants and allow automated soldering.

Actual Size





# General Specifications

## **Electrical Capacity (Resistive Load)**

Power Level (code P2): 3VA maximum @ 28V DC maximum

(Applicable Range 10mA ~ 125mA @ 0.1V ~ 28V)

Logic Level (code P4): 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: See Supplement for further explanation of operating range.

## **Other Ratings**

Contact Resistance: 100 milliohms maximum

Insulation Resistance: 100 megohms minimum @ 100V DC

Dielectric Strength: 250V AC minimum for 1 minute minimum between contacts & between contacts & case

Mechanical Life: 500,000 operations minimum 500,000 operations minimum

Nominal Operating Force: 1.60N

**Total Travel:** .008" (0.2mm)

#### **Materials & Finishes**

Actuator: Glass fiber reinforced polyamide (UL94V-0)

Case: Stainless steel

**Base:** Glass fiber reinforced polyamide (UL94V-0) **Movable Contacts:** Stainless steel with silver or gold plating

Stationary Contacts: Brass with silver or gold plating

Terminals: Brass with silver or gold plating

#### **Environmental Data**

Operating Temperature Range: -20°C through +70°C (-4°F through +158°F)

**Humidity:** 90 ~ 95% humidity for 240 hours @  $40^{\circ}$ C ( $104^{\circ}$ F)

**Vibration:** 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

**Shock:** 100G (981m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## **PCB Processing**

**Soldering:** Wave Soldering Recommended. See Profile A in Supplement section.

Manual Soldering: See Profile A in Supplement section.

Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

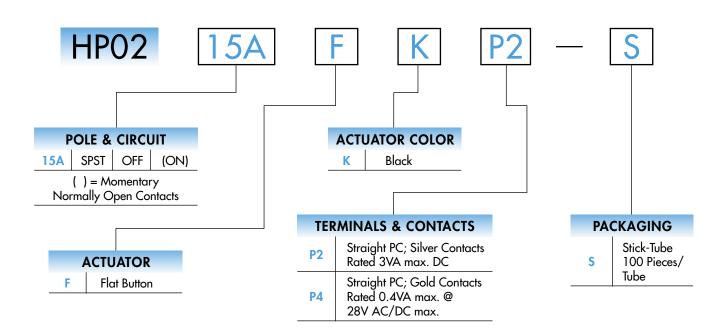
#### **Standards & Certifications**

Flammability Standards: UL94V-0 actuator and base

**UL Recognition**These switches are designed for use in a low-voltage, low-current circuit. **& CSA Certification:**When used as intended, the results do not produce hazardous energy.



## TYPICAL SWITCH ORDERING EXAMPLE



#### **DESCRIPTION FOR TYPICAL ORDERING EXAMPLE**

#### HP0215AFKP2-S

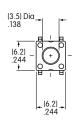


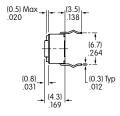
			P	OLE & CII	RCUIT	
			Position omentary	Switch 1	Throw & Schematic	
		Normal	Down			
Pole	Model	4		SPST	1 3	Note: Terminal numbers are
SP	HP0215A	OFF	(ON)	3131	24	not actually on the switch.

## **TYPICAL SWITCH DIMENSIONS**

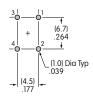
## **Straight PC**











HP0215AFKP2

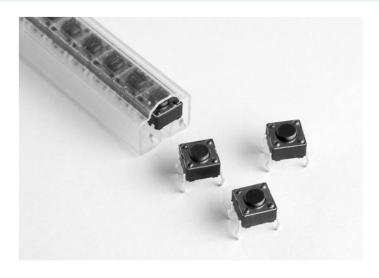


## **PACKAGING**



### Stick-Tube

Switches must be ordered in 100-piece increments.



#### **Stick-Tube Dimensions**

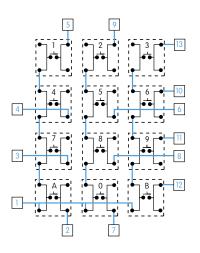
Each stick-tube contains 100 switches.





## **KEYBOARD MATRIX**

#### **Common Bus Matrix**

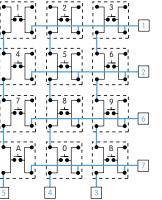


PC Terminations														
		1	2	3	4	5	6	7	8	9	10	11	12	13
	1					0								
	2	0												
S	3	0												
Рe	4	0			$\bigcirc$									
Keys (Switches	5	0					$\odot$							
	6	0									$\bigcirc$			
	7	0		$\bigcirc$										
	8	0							0					
	9	0										0		
	0	0						0						
	Α	0	0											
	В	0											$\bigcirc$	
	O = ON													

Blue = PCB Trace, Black = Switch Circuit

These single pole, single throw switches can be used in a keyboard matrix and, using strapped terminals, achieve a common bus electrical configuration on a single-sided PC board.

#### X-Y Matrix



1 2 3 4 5 6 7 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		PC	Te	err	nir	na:	tio	ns	
9 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			1	2	3	4	5	6	7
9 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		1	0						
		2	0			0			
	S	3	0		0				
	he	4		0			0		
	Ü	5		0		0			
	<u>-</u>	6		0	0				
	S	7					0	0	
9 0 0 A 0 0		8				0		0	
♥ 0	>	9			0			0	
A	Ke	0				0			C
B		Α					0		C
		В			0				C
O = ON			(	$\overline{\mathbb{C}}$	=	С	N		

Blue = PCB Trace, Black = Switch Circuit

These single pole, single throw switches can be arranged on a single-sided PC board matrix with strapped terminals to achieve an X-Y type electrical interconnection.